

## Model 650

Model 650 works with all Standard Pneumatic wire wrapping tools.

Cutting and Stripping Attachment:  
Order stripping blades separately from attachment to suit wire size.

### Stripping Blades

Wire Size	Part Number
20 AWG	64520
22 AWG	64522
24 AWG	64524
26 AWG	64526
28 AWG	64528
30 AWG	64530
22-24 AWG	64533



**Designed For:** The Model 650 is designed to be attached to our 6021, 6071, 620 and 6001, plus any of the models in between. The Model 650 allows the operator to cut to length and strip the wire in one simple operation. The length of the wire to be cut is adjustable. Different gauge stripping blades can be interchanged quickly and easily. Model 654 is a modified version of Model 650, except that Model 654 only cuts the wire. Model 654 is generally used by operators who are using C. S. & W. and need only to cut the wire; it does not strip the wire.

### WARRANTY AND REPAIR SERVICE

Standard Pneumatic and Electric Tool Company warrants its products to be free of defects in material and workmanship for a period of 90 days from date of shipment. Standard Pneumatic agrees to repair or replace at no charge (transportation costs not included) any part or product which proves to be defective. This warranty is void if the product has been misused or if it has been repaired by anyone other than an authorized Standard Pneumatic representative.

Standard Pneumatic and many of its distributors maintain a complete stock of replacement parts and a qualified repair department for prompt dependable service. Cost estimates for repairs will gladly be given at no obligation.



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PART NO. 9963356  
REV. G

## 6000 SERIES

# ELECTRIC WIRE WRAP TOOLS

## OPERATORS MANUAL



Standard Pneumatic  
& Electric Tool Company

Item Number	Description	Part #	Qty	Item Number	Description	Part #	Qty
1	Housing Assembly Model 6081, 6082	9963314	1	25	Sleeve Nut Model 6011, 6012, 6021, 6022,	9961547	1
	Model 6021, 6022, 6071, 6072	9963315	1	26	Anti-Backforce Spring Model 6012, 6022, 6072, 6082	9966361	1
	Model 6011, 6012	9963316	1	27	Insert Model 6012, 6022, 6072, 6082	9971524	1
	Model 6084	9963383	1	28	Nut Model 6012, 6022, 6072, 6082	9971523	1
	Model 6024, 6074	9963384	1	29	Set Srew All Models	9971529	1
	Model 6014	9963385	1	30	Trigger Model 6011, 6012, 6021, 6022,	9971569	1
2	O-Ring Model 6011, 6012, 6071, 6072, 6081,6082	9971610	1		6071, 6072, 6081, 6082		
3	Motor Assembly Model 6021, 6022, 6024, 6071, 6072, 6074 120V	9963358	1		Model 6014, 6024, 6074, 6084		
	Model 6011, 6012, 6014 220V	9963359	1	31	Power Cord Model 6011, 6012, 6014	9963337	1
	Model 6081, 6082, 6084 48V	9963357	1		Model 6021, 6022, 6024	9971552	1
4	Rear Support Model 6021, 6022, 6024, 6071, 6072, 6074, 6081, 6082, 6084	9963381	1		Model 6071, 6072, 6074	9961518	1
5	Surge Protection PCB, 220 VAC Model 6011, 6012, 6014	9963371	1		Model 6081, 6082, 6084	9963393	1
6	Grounding Plate Model 6021	9971554	1	32	Trigger Spring All Models	9971568	1
7	Motor Adapter Model 6011, 6012, 6014	9963330	1	33	Printed Circuit Board Ass'y Model 6011, 6012, 6014	9963319	1
	Model 6021, 6022, 6071, 6072, 6081, 6082, 6084	9963380	1		Model 6021, 6022, 6024	9963318	1
8	Screw, FLSL, M3 X 6MM, SST Model 6011, 6012, 6014	16362	2		Model 6071, 6072, 6074	9963318	1
	Model 6021, 6022, 6024, 6071	9961534	2	34	Fuse Model 6011, 6012, 6014	6540005	1
9	O-Ring Model 6011, 6021, 6022, 6071, 6072, 6081, 6082	16169	1		Model 6021, 6022, 6024	6540031	1
	Model 6014, 6024, 6074, 6084	16169	2		Model 6071, 6072, 6074	6540031	1
10	Internal Gear Model 6011, 6012, 6021, 6022, 6071, 6072, 6081, 6082	9971556	1		Model 6081, 6082, 6084	6540032	1
	Model 6014, 6024, 6074, 6084	9962516	2	35	Housing Screws All Models	9961534	5
11	O-Ring Model 6011, 6012, 6021, 6022,	9971573	1	36	Model Number Label Model 6011	9963346	1
	6071, 6072, 6081, 6082	9971558	3		Model 6012	9963326	1
	Model 6014 6024 6074 6084	9971558	6		Model 6014	9963366	1
12	Idler Gears Model 6011, 6012, 6021, 6022, 6071, 6072, 6081, 6082	9971558	3		Model 6021	9963345	1
	Model 6014 6024 6074 6084	9971558	6		Model 6022	9963325	1
13	Gear Carrier Assembly Model 6011, 6012, 6021, 6022,	9971533	1		Model 6024	9963365	1
	Model 6071	9971533	1		Model 6071	9963342	1
14	Ball Bearing Model 6011, 6012, 6021, 6022, 6071, 6072, 6081, 6082	9971574	1		Model 6072	9963322	1
	Model 6014, 6024, 6074, 6084	9971574	2		Model 6074	9963362	1
15	Drive Dog Model 6011, 6012	9963320	1		Model 6081	9963341	1
	Model 6021, 6022, 6071, 6072, 6081,6082	9971539	1		Model 6082	9963321	1
16	O-Ring Model 6011, 6012, 6021, 6022, 6071, 6072, 6081, 6082	16114	2		Model 6084	9963361	1
	Model 6014, 6024, 6074, 6084	16114	1	37	Idler Gear Pin Assembly Model 6014, 6024, 6074, 6084	9905626	1
17	Spindle Model 6011, 6012, 6021, 6022,	9971541	1	38	Gear Coupling Model 6014, 6024, 6074, 6084	9962515	1
18	Clutch Slide Model 6021, 6022, 6071, 6072, 6081, 6082	9971540	1	39	F Groove Pin Model 6014, 6024, 6074, 6084	9971555	1
19	Index Dog Model 6011, 6012, 6021, 6022,	9911595	1	40	Idler Pin/Spindle Assembly Model 6014, 6024, 6074, 6084	9905627	1
20	Driver/Body Assembly Model 6011, 6021, 6071, 6081	9971543	1	41	Bearing Adapter Model 6014, 6024, 6074, 6084	9962518	1
	Model 6012, 6022, 6072, 6082	9971528	1	42	Bearing Sleeve Model 6014, 6024, 6074, 6084	9962526	1
21	Bushing Model 6011, 6012, 6021, 6022,	9971542	1	43	Housing Union Model 6014, 6024, 6074, 6084	9962519	1
22	Sleeve Holder Model 6011, 6021, 6071, 6081	9961550	1	44	Roll Pin Model 6014, 6024, 6074, 6084	9961545	1
	Model 6012, 6022, 6072, 6082	9961504	1	45	Output Spindle Model 6014, 6024, 6074, 6084	9962521	1
23	Support Sleeve Model 6011, 6012, 6014, 6021, 6022, 6071, 6072, 6081, 6082	9961551	1	46	Ball .125 Dia Model 6014, 6024, 6074, 6084	9926353	1
	Model 6024, 6074, 6084	9962523	1	47	O-Ring Model 6014, 6024, 6074, 6084	16102	2
24	Screw Model 6011, 6012, 6021, 6022, 6071, 6072, 6081, 6082	9961629	2	48	Spindle Sleeve Model 6014, 6024, 6074, 6084	9962522	1
	Model 6014, 6024, 6084	9962528	2				

